



Revision Number: 004.0

Issue date: 05/09/2023

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b> LOCTITE EA E-1962 HEAT CURED EPOXY known as LOCTITE E-1962 EPX 1 GA EN <b>Product type/use:</b> Epoxy adhesive <b>Restriction of Use:</b> None identified <b>Company address:</b> Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>IDH number:</b> 1496757  <b>Item number:</b> 1496757 <b>Region:</b> United States <b>Contact information:</b> Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com
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## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
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IDH number: 1496757

Product name: LOCTITE EA E-1962 HEAT CURED EPOXY known as LOCTITE E-1962 EPX 1 GA EN

Quartz (SiO <sub>2</sub> ) respirable particulates (RCS) ≥10%	14808-60-7	30 - 60
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	30 - 60
1,3-Propanediol, 2-(hydroxymethyl)-2-methyl-, polymer with 2-(chloromethyl)oxirane	68460-21-9	10 - 30
Titanium dioxide < 1% particles with diameter ≤ 10 µm	13463-67-7	10 - 30
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole	68002-42-6	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Irritating organic fragments. Aldehydes. Acids.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

### Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

### Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Quartz (SiO <sub>2</sub> ) respirable particulates (RCS) ≥10%	0.025 mg/m <sup>3</sup> TWA Respirable fraction.	0.05 mg/m <sup>3</sup> TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m <sup>3</sup> OSHA_ACT (Respirable dust.) 0.05 mg/m <sup>3</sup> PEL Respirable dust. 2.4 MPPCF TWA Respirable. 0.1 mg/m <sup>3</sup> TWA Respirable.	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
1,3-Propanediol, 2-(hydroxymethyl)-2-methyl-, polymer with 2-(chloromethyl)oxirane	None	None	None	None
Titanium dioxide < 1% particles with diameter ≤ 10 µm	0.2 mg/m <sup>3</sup> TWA Respirable nanoscale particles 2.5 mg/m <sup>3</sup> TWA Respirable finescale particles	15 mg/m <sup>3</sup> PEL Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m <sup>3</sup> TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole	None	None	None	None

### Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

### Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

### Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

### Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Physical state:

Paste, Liquid

### Color:

White

### Odor:

Negligible

### Odor threshold:

Not available.

### pH:

Not applicable, Product is non-soluble (in water).

### Vapor pressure:

< 0.26 hPa (20 °C (68°F)) Ingredient with highest vapour pressure

### Boiling point/range:

Not applicable, Polymerizes before boiling point is reached.

### Melting point/ range:

Not applicable, Product is a liquid

<b>Specific gravity:</b>	1.62
<b>Vapor density:</b>	> 1 20 °C
<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Rapid polymerization may generate excessive heat and pressure. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Irritating organic fragments. Acids. Aldehydes.
<b>Incompatible materials:</b>	Strong acids. Strong bases. Strong oxidizing agents. Amines. Water. Strong oxidizing agents. Strong acids and strong bases. Amines. Mercaptans. Fluorine. Ammonium salts.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause irritation to nose and throat. Inhalation of vapors or mists of the product may be irritating to the respiratory system. Coughing. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction. Itching. Redness.
<b>Eye contact:</b>	Causes serious eye irritation. Redness.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Quartz (SiO <sub>2</sub> ) respirable particulates (RCS) >=10%	None	No Data
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
1,3-Propanediol, 2-(hydroxymethyl)-2-methyl-, polymer with 2-(chloromethyl)oxirane	None	No Records
Titanium dioxide < 1% particles with diameter ≤ 10 µm	None	No Data
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Quartz (SiO <sub>2</sub> ) respirable particulates (RCS) >=10%	Known To Be Human Carcinogen.	Group 1	Yes
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
1,3-Propanediol, 2-(hydroxymethyl)-2-methyl-, polymer with 2-(chloromethyl)oxirane	No	No	No
Titanium dioxide < 1% particles with diameter ≤ 10 µm	No	No	No
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated (Up to 1 gallon max per inner/primary package when shipped as originally packaged only)
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin) (Up to 1 gallon max per inner/primary package when shipped as originally packaged only)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin) (Up to 1 gallon max per inner/primary package when shipped as originally packaged only)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Epoxy resin

## 15. REGULATORY INFORMATION

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis.  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information**

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** 3,8,9,11,13,15

**Prepared by:** Product Safety and Regulatory Affairs

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